



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5613-041
Job Sheet 196787-A



Part No: D5613-041

Job Qty: 4 pcs

Part Name: Midtube Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 7/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5613 REV.B IPP REV.A NEW ISSUE 18/10/30 JFS VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC 5	4 pcs	7/12/19	7/12/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
160	Large Fab - Welded Assy-2-B4B	4 pcs	7/12/19	7/12/19	0.00	1.33	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							QC 9 - 10		
							QC 9 - 18		
					00	0.00			



Container No: S197438



Part: D5613-041
Job No: 196787-A
Serial No/Batch: S195800

Revision: B

Inspector:

Exp Date:

Instructions: TBD

Dart Aerospace Ltd.
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Date: 07/15/19

180	QC 5	4 pcs	7/12/19	0.00 0.00	QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	R
					QC 9 - 9	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	R
					QC 5 - 30	
					QC 5 - 40	
190	Handfinish - 4-1-Assembly-B4B	4 pcs	7/12/19	0.00 0.67	Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	. AB 19-7-15
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
200	QC 3	4 pcs	7/12/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	11/16/2019
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
210	Packaging 3-1 - Stock - B4B	4 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	

				Packaging 3 - 3 - B4B	DAS	
				Packaging 3 - 4 - B4B	74	JUL 16 2019
				Packaging 3 - 5 - B4B	9-89	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
220 QC 21 - SA	4	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS	
	pcs			QC 21 - SA - 70	JUL 16 2019	70
				QC 21 - SA - 53		9-89

Part Op 150 - QC5- Inspect part completeness to step on W/O
 Descriptions: 160 - Weld per dwg A/R S.S. rod Batch: 4138974 - 1-Weld as per dwg. 2- Install nut hand tight only
 170 - QC9- Inspect visual per QSI004- Fusion Welds
 180 - QC5- Inspect part completeness to step on W/O
 190 - Assemble as per dwg - ***MASK CLAMP PRIOR TO TEXTURED COATING*** 1- APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2**** ON DWG AND QSI005 4.9 BATCH: 4138974 5184717
 200 - QC3- Inspect Part Finish
 210 - Identify as per dwg & Stock Location: _____
 220 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5617-1	Clamp	8 pcs (2 ea)	160-Large Fab - Welded Assy-2- B4B	5196965
D5678-1	Hex Nut	8 pcs (2 ea)	160-Large Fab - Welded Assy-2- B4B	5123742

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Large Fab - Welded Assy-2- B4B	D5617-1	8	40	0
	D5678-1	8	39	0

Part Specifications
Specifications could not be found.

Plex 7/15/19 1:29 PM dart.larocque.eric